

Owner's Operating Service Instruction Manual

10¢

- ASSEMBLY
- OPERATION
- REPAIR PARTS

Model Nos.
246-670A
246-680A

POWER VACUUMS

I M P O R T A N T

It is suggested that this manual be read in its entirety before attempting to assemble or operate. Keep this manual in a safe place for future reference and for ordering replacement parts.

This unit is shipped WITHOUT GASOLINE or OIL. After assembly, see operating section of this manual for proper fuel and amount.

SAFE OPERATION PRACTICES FOR POWER VACUUMS

1. Read the operating and service instructing manual carefully. Be thoroughly familiar with the controls and proper use of the power vacuum.
2. Never allow children to operate this power vacuum.
3. Keep the area of operation clear of all persons, particularly small children and pets.
4. Check fuel before starting engine. Do not fill fuel tank indoors, when engine is running, or while engine is hot. Wipe off any spilled fuel before starting engine.
5. Do not change engine governor settings.
6. Do not put hands near rotating parts for any reason.
7. If the power vacuum should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
8. Before cleaning, repairing or inspecting make certain all moving parts have come to a complete stop. Disconnect spark plug wire and keep wire away from plug to prevent accidental starting. Also keep throttle control lever in the stop position.
9. If the power vacuum should become blocked with debris at any point shut engine off and wait until the impeller comes to a complete stop before attempting to remove the obstruction. Disconnect spark plug wire to prevent accidental starting.
10. Check all bolts for tightness at frequent periods.
11. Never store this power vacuum with fuel in the tank. Allow engine to cool before starting in any enclosure.
12. Keep bag and equipment free of debris when not in use.
13. Never operate this power vacuum unless air duct and vacuum bag are properly affixed in their place. Large zippered end of bag must be closed when operating to prevent objects from being blown out.
14. Never empty vacuum bag when engine is running.
15. Never change inlet nozzle or auxiliary hose attachment when engine is running.
16. The manufacturer recommends that the operator wear safety glasses or some other suitable eye protection when operating this machine.
17. Check the vacuum bag frequently for wear and replace when necessary.

ASSEMBLY INSTRUCTIONS

(Refer to figures 1, 2 and 3)

1. Place the upper handle in position and fasten with four (4) hex screws and hex centerlock nuts provided.
2. Place the air duct liner in the elbow of the air duct and fasten in position as you assemble the air duct in step 3. (See figure 1.)
3. Place the air duct in position on the blower housing and fasten with four (4) flat washers and hex nuts provided.
4. Slide the vacuum bag over the back of the upper handle and snap the four flaps to hold the bag.
5. Fasten the deflector on the top of the air duct with three hex screws, flat washers and hex nuts. (See figure 1.)
6. Slide the bag over the air duct.
7. Fasten the nozzle to the front of the vacuum with four flat washers and thumb nuts provided.
8. Use the following steps on the self propelled unit only.
9. Fasten the throttle control to the right hand side of the upper handle with one hex screw and hex center locknut provided.
10. Secure throttle control cable to the lower handle with the cable clip provided.



Cable clip must be assembled to lower handle with the open end towards the engine. This will prevent wear to the bag.

11. Place ferrule through control lever.
12. Place flat washer over ferrule and thread control rod into ferrule about eight or nine turns.
13. Hook formed end of control rod in the shifting finger.
14. Place curved face of spacer towards the outside of upper handle left hand side.
15. Fasten control lever in position with hex screw and two hex nuts provided.

16. Engage and disengage control lever, check for free pivoting action. It may be necessary to readjust the control rod.

OPERATION

1. Service engine with gas and oil. See engine manual packed with lawn mower for complete instructions for care and maintenance of engine. **READ DIRECTIONS CAREFULLY.**

START ENGINE

After the engine has been properly fueled and oiled (refer to engine operating and maintenance instructions), start engine in the following manner.

PUSH MODEL

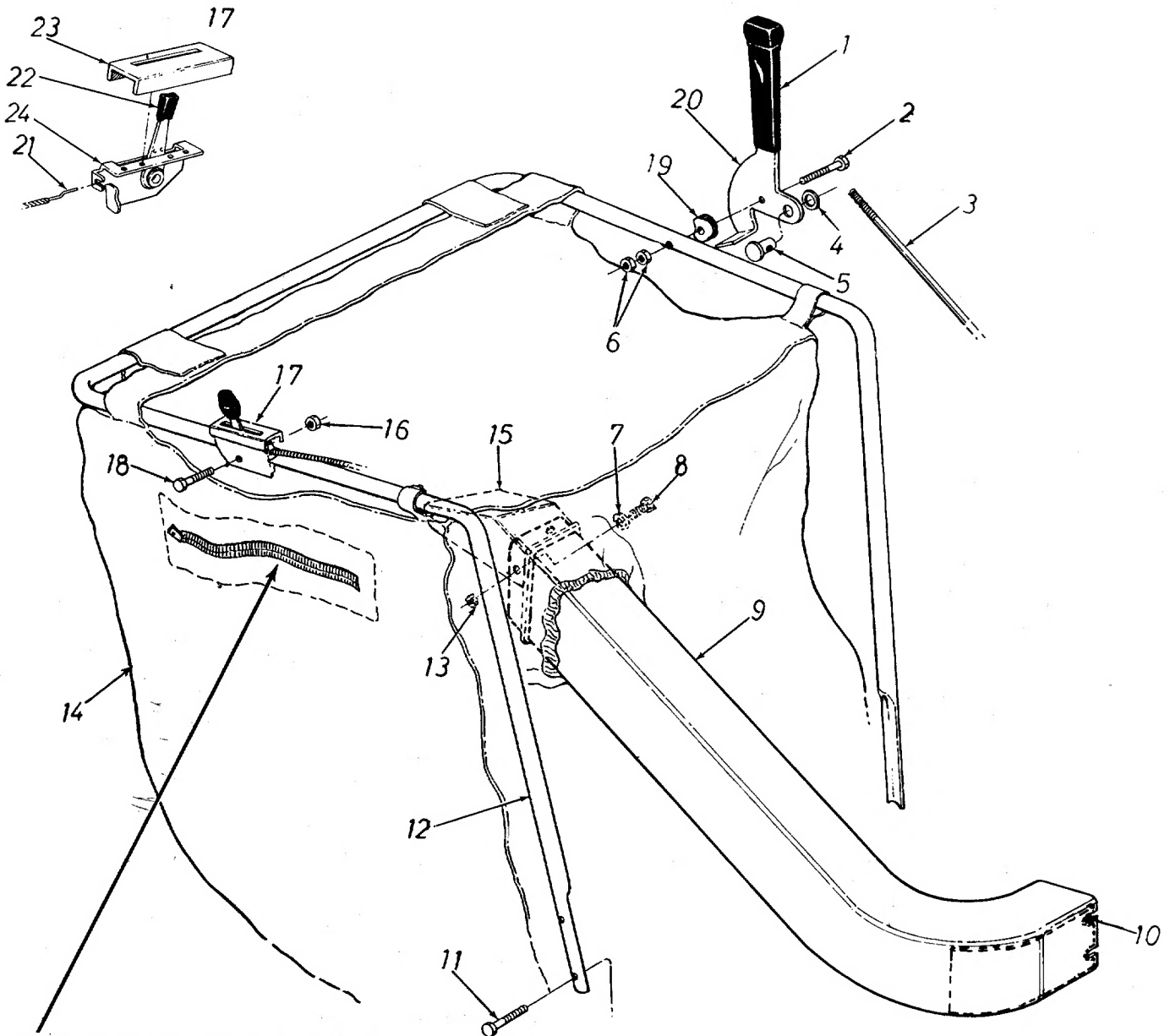
1. Move throttle control lever on engine to START position.
2. Crank engine. Pull recoil with a quick firm pull. Do not pull out so far that rope stops with a jerk as this will cause rope failure. Do not allow rope and handle to snap back into place.
3. After two or three full firm pulls on recoil (or as soon as engine fires), move speed control to run position.
4. Operate a new engine at intermediate speeds and light load for the first few hours as you would a new automotive engine.
5. To stop engine, move speed control lever on engine to STOP position.
6. If carburetor needs adjustment to start or for operation, see "Carburetor Readjustment" section.

SELF PROPELLED MODEL

1. Place drive engagement lever in the neutral position (towards the operator).
2. Move throttle control lever on handle to START position.
3. Crank engine. Pull recoil with a quick firm pull. Do not pull out so far that rope stops with a jerk as this will cause rope failure. Do not allow rope and handle to snap back into place.

246-670A
246-680A

IF YOU WRITE TO US ABOUT THIS ARTICLE
 OR IF YOU ORDER REPLACEMENT PARTS AL-
 WAYS MENTION THIS MODEL & SERIAL NO
 MODEL



NOTE! The Vacuum Bag has an air es-
 cape located on the upper right
 hand side. This should be open
 when the bag becomes half full.

FIGURE 1. EXPLODED VIEW OF UPPER HANDLE

PARTS LIST FOR MODEL 246-670A AND 246-680A

| REF. NO. | PART NO. | COLOR CODE | DESCRIPTION | NEW PART |
|----------|----------|------------|---|----------|
| 1 | 720-0142 | | Grip (246-680A) | |
| 2 | 710-0606 | | Hex Scr. 1/4-20 x 1.50" Lg.* (246-680A) | |
| 3 | 711-0596 | | Control Rod (246-680A) | |
| 4 | 736-0108 | | Fl. Wash. .510" I.D. x .75" O.D. (246-680A) | |
| 5 | 711-0179 | | Adj. Ferrule (246-680A) | |
| 6 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. (246-680A) | |
| 7 | 736-0173 | | Flat Wash. .28" I.D. x .75" O.D. x .063 | |
| 8 | 710-0289 | | Hex Scr. 1/4-20 x .50" Lg.* | |
| 9 | 731-0212 | | Air Duct | |
| 10 | 12262 | | Air Duct Liner | |
| 11 | 710-0106 | | Hex Scr. 1/4-20 x 1.25" Lg.* | |
| 12 | 12234 | | Upper Handle | |
| 13 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. | |
| 14 | 764-0127 | | Vacuum Bag | |
| 15 | 12104 | | Deflector | |
| 16 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. | |
| 17 | 11609 | | Throttle Control Assy. — Comp. (246-680A) | |
| 18 | 710-0606 | | Hex Scr. 1/4-20 x 1.50" Lg.* | |
| 19 | 748-0210 | | Spacer (246-680A) | |
| 20 | 12226 | | Control Lever (246-680A) | |
| 21 | 746-0229 | | Conduit and Wire (246-680A Only) | |
| 22 | 07470 | | Throttle Control—Knob (246-680A) | |
| 23 | 731-0344 | | Plastic Label (246-680A) | N |
| 24 | 11598 | | Throttle Control Ass'y. (246-680A) | |

(463—Top Flite Red)

When ordering parts, if color or finish is important use the appropriate color code shown above (e.g. Top Flite Red Finish—12236 (463).)

NOTE: This instruction manual covers various models and all accessories shown do not necessarily apply to your model vacuum. The engine is NOT under warranty by the vacuum manufacturer.

If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines—Gasoline."

Find us fast in the



*For faster service obtain standard nuts, bolts, and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

246-670A 246-680A

NOTE:

Cable clip must be assembled to lower handle as shown, with open end towards the engine. This will prevent wear to the bag.

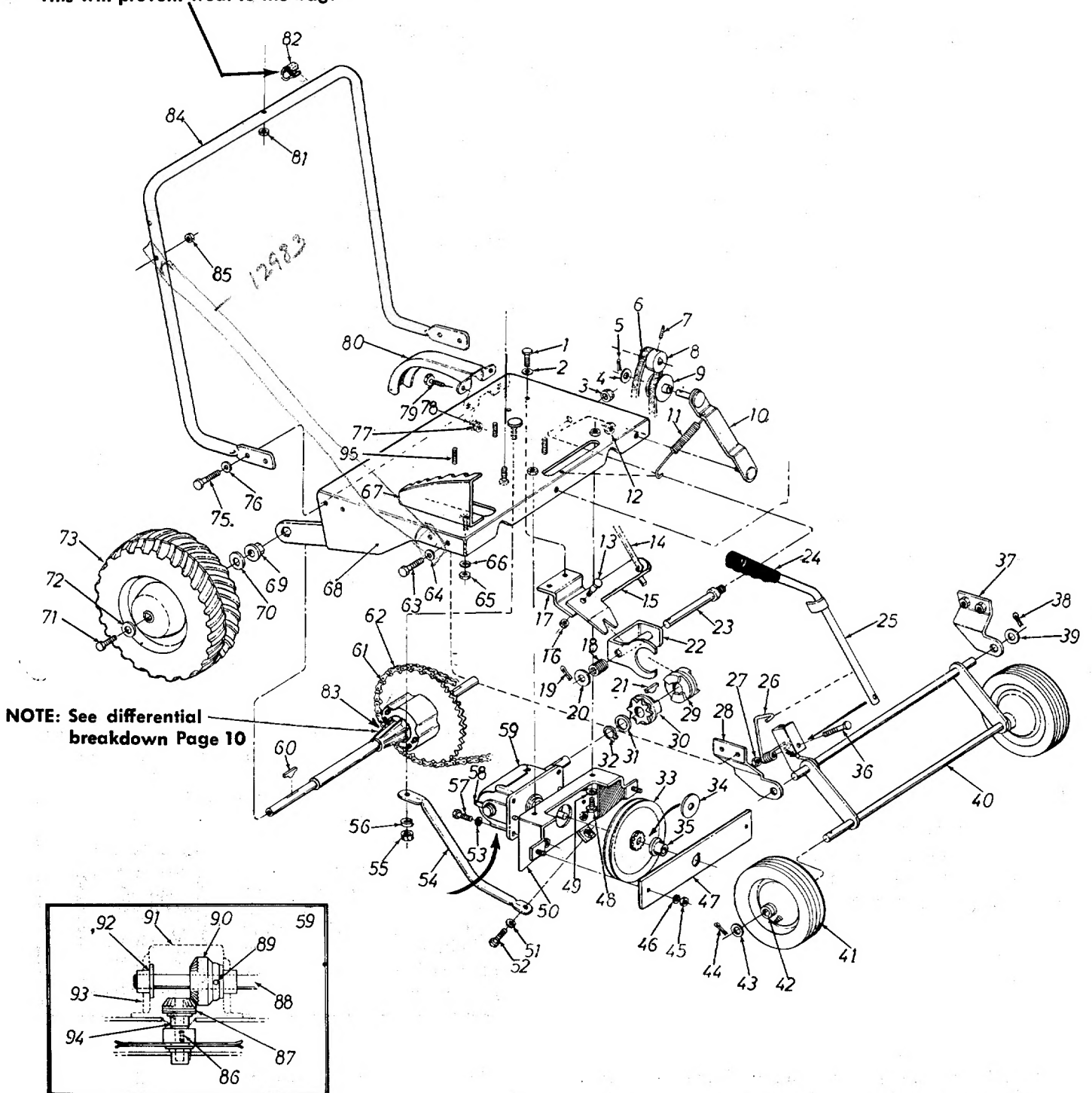


FIGURE 2. EXPLODED VIEW OF FRAME

PARTS LIST FOR FIGURE 2 MODEL 246-670A and 246-680A

| REF. NO. | PART NO. | COLOR CODE | DESCRIPTION | NEW PART | REF. NO. | PART NO. | COLOR CODE | DESCRIPTION | NEW PART |
|----------|------------|------------|--|----------|----------|------------|------------|--|----------|
| 1 | 710-0258 | | Hex Scr. 1/4-20 x .62" Lg.* (246-680A) | | 49 | 736-0119 | | L-Wash. 5/16" Scr.* (246-680A) | |
| 2 | 736-0329 | | Spring L-Wash. 1/4" Scr.* (246-680A) | | 50 | 12211 —463 | | Gear Box Mtg. Brkt. Ass'y. (246-680A) | |
| 3 | 712-0116 | | Hex Ins L-Nut 3/8-24 Thd. (246-680A) | | 51 | 736-0119 | | L-Wash. 5/16" Scr.* (246-680A) | |
| 4 | 736-0117 | | Fl.-Wash. (246-680A) | | 52 | 710-0118 | | Hex Scr. 5/16-18 x .75" Lg.* (246-680A) | |
| 5 | 714-0127 | | Cotter Pin 1/16" Dia. x .75" (246-680A) | | 53 | 736-0329 | | L-Wash. 1/4" Scr.* (246-680A) | |
| 6 | 754-0176 | | "V"-Belt 1/4" x 22.76" Lg. (246-680A) | | 54 | 12222 —463 | | Gear Box Brace (246-680A) | |
| 7 | 710-0938 | | Set Scr. 1/4-28 x .25" Lg. (246-680A) | | 55 | 712-0267 | | Hex Nut 5/16-18 Thd.* (246-680A) | |
| 8 | 711-0614 | | P.T.O. Sheave (246-680A) | | 56 | 736-0119 | | L-Wash. 5/16" Scr. (246-680A) | |
| 9 | 756-0194 | | Idler Pulley (246-680A) | | 57 | 710-0258 | | Hex Scr. 1/4-20 x .62" Lg.* (246-680A) | |
| 10 | 12206 | | Idler Brkt. Ass'y. (246-680A) | | 58 | 710-0148 | | Hex Wash. Hd. F-Tapp Scr. #8 -32 x .38" Lg. (246-680A) | |
| 11 | 732-0157 | | Spring .38" O.D. (246-680A) | | 59 | — | | Gear Box Breakdown See Ref. No's. 86 through 94 (246-680A) | |
| 12 | 712-0429 | | Hex Ins. L-Nut 5/16-18 Thd. (246-680A) | | 60 | 714-0126 | | #9 Hi-Pro-Key 3/16" x 3/4" Dia. (246-680A) | |
| 13 | 738-0140 | | Shoulder Bolt .437" Dia. x .180 (246-680A) | | 61 | 713-0118 | | Chain #41 x 61 Links (246-680A) | |
| 14 | 711-0596 | | Control Rod (246-680A) | | 62 | 713-0723 | | #41 Master Link 1/2" Pitch Type II (246-680A) | |
| 15 | 12231 | | Shifting Finger (246-680A) | | 63 | 710-0118 | | Hex Scr. 5/16-18 x .75" Lg.* | |
| 16 | 712-0429 | | Hex Ins. L-Nut 5/16-18 Thd. (246-680A) | | 64 | 736-0119 | | L-Wash. 5/16" Scr.* | |
| 17 | 12213 —463 | | Pivot Brkt. Ass'y. (246-680A) | | 65 | 712-0267 | | Hex Nut 5/16-18 Thd.* | |
| 18 | 732-0237 | | Compression Spring (246-680A) | | 66 | 736-0119 | | L-Wash. 5/16" Scr.* | |
| 19 | 714-0474 | | Cotter Pin 1/8" Dia. x .75" Lg.* (246-680A) | | 67 | 12224 | | Index Plate Ass'y. | |
| 20 | 736-0300 | | Fl.-Wash. (246-680A) | | 68 | 12200 —463 | | Engine Mtg. Frame Ass'y. | |
| 21 | 714-0137 | | Hi-Pro-Key 3/16" x 3/4" Dia. x 1.062" Lg. (246-680A) | | 69 | 748-0227 | | Hex Flange Bearing .630" I.D. | |
| 22 | 12216 | | Shifting Yoke Ass'y. (246-680A) | | 70 | 736-0116 | | Fl.-Wash. | |
| 23 | 711-0594 | | Shifting Fork Rod (246-680A) | | 71 | 710-0258 | | Hex Scr. 1/4-20 x .62" Lg.* | |
| 24 | 720-0132 | | Grip | | 72 | 736-0211 | | Fl.-Wash. | |
| 25 | 12208 | | Index Handle Ass'y. | | 73 | 734-0576 | | Rear Wheel Ass'y. Comp. | |
| 26 | 732-0231 | | Torsion Spring | | 75 | 710-0118 | | Hex Scr. 5/16-18 x .75" Lg.* | |
| 27 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. | | 76 | 736-0119 | | L-Wash. 5/16" Scr.* | |
| 28 | 12240 —463 | | Pivot Brkt. Ass'y.—R.H. | | 77 | 712-0287 | | Hex Nut 1/4-20 Thd.* (246-680A) | |
| 29 | 748-0161 | | Clutch Collar (246-680A) | | 78 | 736-0329 | | L-Wash. 1/4" Scr.* (246-680A) | |
| 30 | 748-0164 | | Sprocket 10 Teeth (246-680A) | | 79 | 710-0258 | | Hex Scr. 1/4-20 x .62" Lg.* (246-680A) | |
| 31 | 736-0116 | | Fl.-Wash. (246-680A) | | 80 | 12232 | | Chain Guard (246-680A) | |
| 32 | 716-0115 | | Snap Ring for .625" Dia. (246-680A) | | 81 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. | |
| 33 | 756-0195 | | Drive Pulley (246-680A) | | 82 | 746-0128 | | Cable Clip | |
| 34 | 736-0160 | | Fl.-Wash. (246-680A) | | 83 | 738-0185 | | Rear Axle (246-680A) | |
| 35 | 748-0742 | | Flange Bearing (246-680A) | | | 717-0284 | | Differential Ass'y. Comp. (246-680A) | |
| 36 | 710-0136 | | Hex Scr. 1/4-20 x 1.75" Lg.* | | 84 | 12233 | | Lower Handle | |
| 37 | 12241 —463 | | Pivot Brkt. Ass'y.—L. H. | | 85 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. | |
| 38 | 714-0115 | | Cotter Pin 1/8" Dia. x 1.00" Lg.* | | 86 | 714-0229 | | #2 Woodruff Key 3/32 x 1/2" Dia. Hdn. (246-680A) | |
| 39 | 736-0116 | | Fl.-Wash. | | 87 | 748-0136 | | Pinion Gear .50" I.D. x 14 Teeth (246-680A) | |
| 40 | 12217 —463 | | Front Axle Ass'y. | | 88 | 711-0593 | | Drive Shaft (246-680A) | |
| 41 | 734-0225 | | Front Wheel Ass'y.—Comp. | | 89 | 715-0246 | | Spring Pin Spirol 3/16" Dia. x 1.25 (246-680A) | |
| 42 | 748-0176 | | Flange Bearing .630" I.D. | | 90 | 748-0135 | | Bevel Gear .62" I.D. 28 Teeth (246-680A) | |
| 43 | 736-0116 | | Fl.-Wash. | | 91 | 08187 | | Gear Box Cover (246-680A) | |
| 44 | 714-0115 | | Cotter Pin 1/8" Dia. x 1.00" Lg.* | | 92 | 748-0110 | | Flange Bearing .630" I.D. (246-680A) | |
| 45 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. (246-680A) | | 93 | 08189 | | Gear Box (246-680A) | |
| 46 | 736-0329 | | L-Wash. 1/4" Scr.* (246-680A) | | 94 | 748-0108 | | Flange Bearing .503" I.D. (246-680A) | |
| 47 | 12227 —463 | | Bearing Support Brkt. (246-680A) | | 95 | 710-0442 | | Hex Scr. 5/16-18 x 1.50 Lg.* | |
| 48 | 710-0118 | | Hex Scr. 5/16-18 x .75" Lg. (246-680A) | | | | | | |

246-670A
246-680A

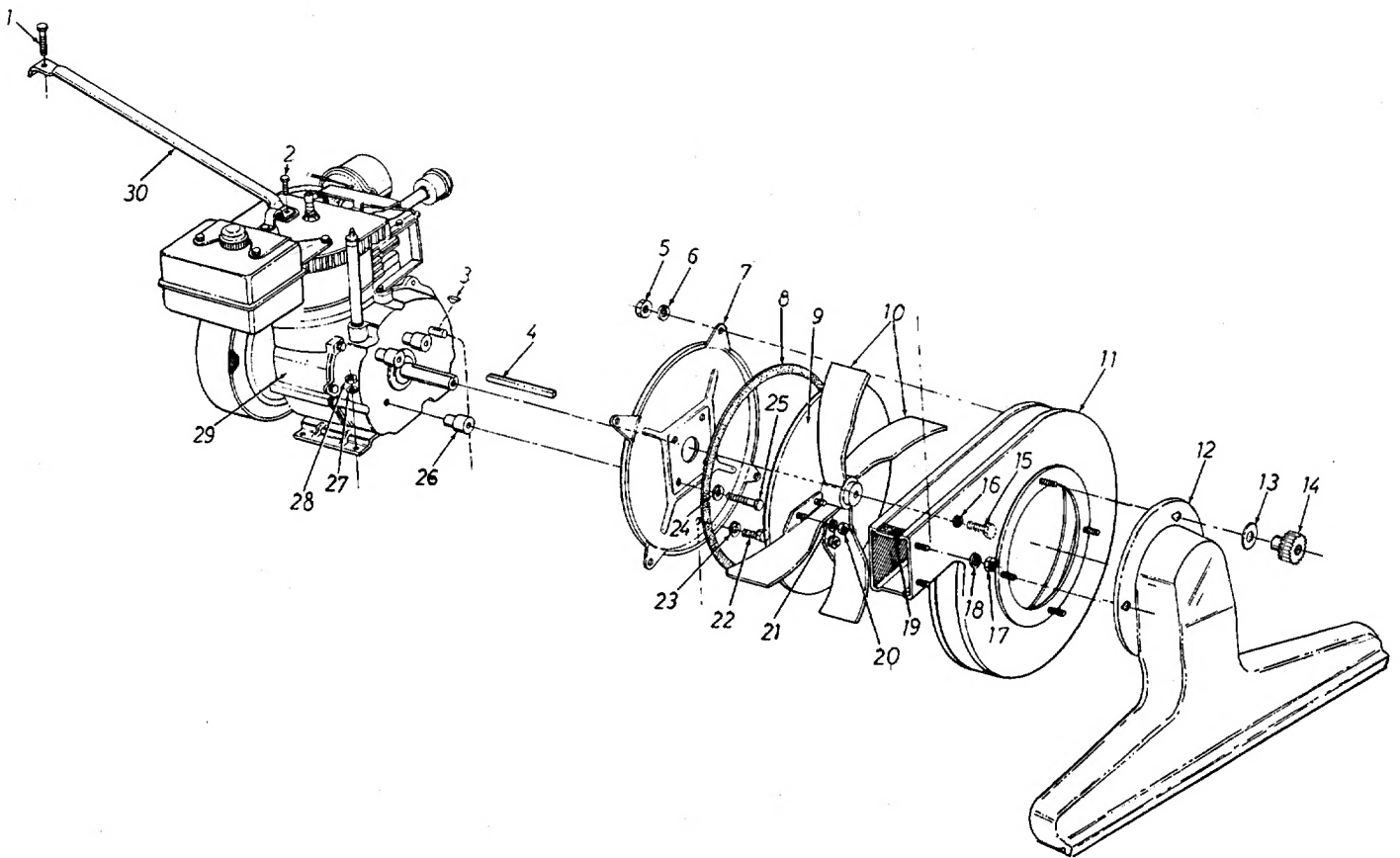


FIGURE 3. EXPLODED VIEW OF DRIVE ASSEMBLY

PARTS LIST FOR MODEL 246-670A AND 246-680A

| REF. NO. | PART NO. | COLOR CODE | DESCRIPTION | NEW PART |
|----------|------------|------------|--|----------|
| 1 | 710-0106 | | Hex Scr. 1/4-20 x 1.25" Lg.* | |
| 2 | — | | Part of Engine | |
| 3 | 714-0108 | | Woodruff Key (246-680A) | |
| 4 | 714-0114 | | Sq. Key 1/4" x 2.00" Lg. | |
| 5 | 712-0267 | | Hex Nut 5/16-18" Thd.* | |
| 6 | 736-0119 | | L-Wash. 5/16" Scr.* | |
| 7 | 11452 —463 | | Hopper to Engine Mtg. Plate | |
| 8 | 721-0128 | | Gasket Strip—Pressure Sen. | |
| 9 | 12203 —463 | | Vane Plate Ass'y. | |
| 10 | 12230 —463 | | Air Vane | |
| 11 | 12236 —463 | | Blower Housing Ass'y. | |
| 12 | 731-0211 | | Nozzle | |
| 13 | 736-0159 | | Fl.-Wash. .344" I.D. x .88" O.D. x .063 | |
| 14 | 712-0254 | | Thumb Nut 5/16-18 Thd. | |
| 15 | 710-0239 | | Hex Scr. 3/8-24 x 1.75" Lg. H.T. | |
| 16 | 736-0217 | | L-Wash. 3/8" Scr. Heavy Duty | |
| 17 | 712-0107 | | Hex Center L-Nut 1/4-20 Thd. | |
| 18 | 736-0211 | | Fl.-Wash. .285" I.D. x 1.25" O.D. x .060 | |
| 19 | 721-0129 | | Dust Pad—Pressure Sensitive | |
| 20 | 712-0241 | | Hex Nut 3/8-24" Thd.* | |
| 21 | 736-0217 | | L-Wash. 3/8" Scr. Heavy Duty | |
| 22 | 710-0118 | | Hex Scr. 5/16-18 x .75" Lg.* | |
| 23 | 736-0119 | | L-Wash. 5/16" Scr.* | |
| 24 | 736-0119 | | L-Wash. 5/16" Scr.* | |
| 25 | 710-0409 | | Hex Scr. 5/16-24 x 1.75" Lg.* | |
| 26 | 711-0591 | | Engine Spacer | |
| 27 | 736-0119 | | L-Wash. 5/16" Scr.* | |
| 28 | 712-0267 | | Hex Nut 5/16-18 Thd.* | |
| 29 | — | | Engine | |
| 30 | 12228 | | Handle Brace | |

(463—Top Flite Red)

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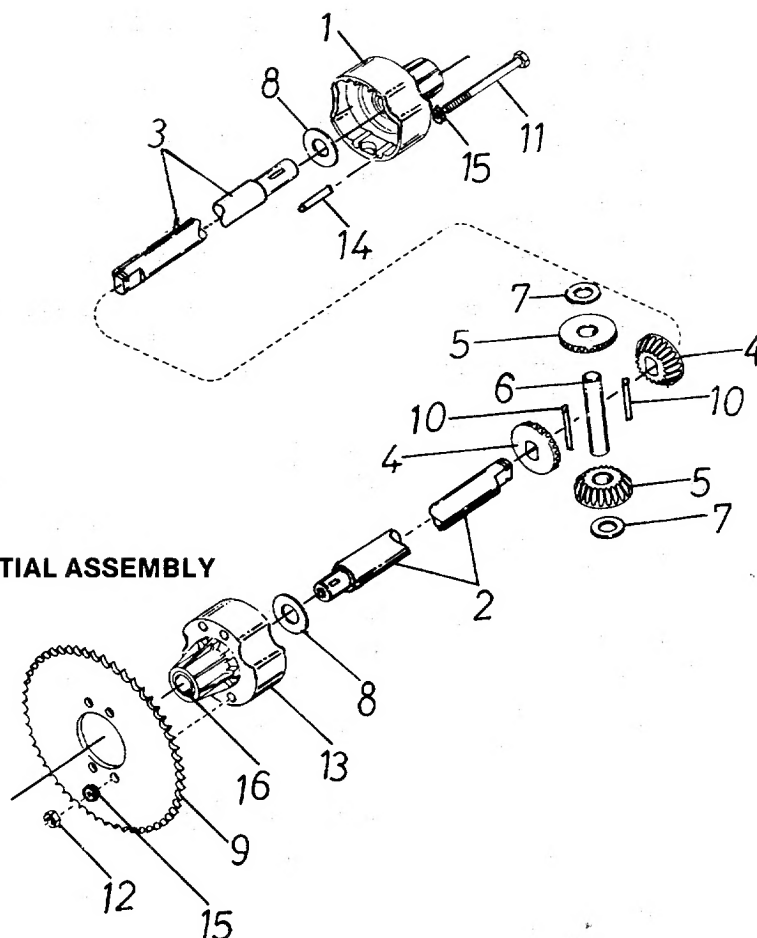


FIGURE 4.
MODEL 717-0284 DIFFERENTIAL ASSEMBLY

PARTS LIST FOR FIGURE 4 MODEL 246-680A

| REF. NO. | PART NO. | COLOR CODE | DESCRIPTION | NEW PART |
|----------|----------|------------|---|----------|
| 1 | 719-0159 | | Housing Half (1) | |
| 2 | 738-0217 | | Shaft—Short (1) 8.31" Lg. (1) | |
| 3 | 738-0218 | | Shaft—Long (1) 15.38" Lg. (1) | |
| 4 | 748-0185 | | Gear—Double "D" Hole (2) | |
| 5 | 748-0158 | | Gear—Round Hole (2) | |
| 6 | 711-0261 | | Drive Pin (1) | |
| 7 | 736-0187 | | Flat Washer (2) | |
| 8 | 736-0188 | | Washer (2) | |
| 9 | 09054 | | Sprocket 40 Tooth (1) | |
| 10 | 715-0247 | | Spirol Pin 3/16" Dia. x 1.00" Lg.* (2) | |
| 11 | 710-0526 | | Hex Hd. Cap Scr. 5/16-24 x 4.00" Lg.* (4) | |
| 12 | 712-0237 | | Hex Locknut 5/16-24 Thd. (4) | |
| 13 | 719-0150 | | Housing Half (1) | |
| 14 | 715-0123 | | Dowel Pin 3/16" Dia. x .62" Lg. (2) | |
| 15 | 736-0119 | | Spring Lockwasher 5/16" Scr.* (8) | |
| 16 | 748-0169 | | Flange Bearing (2) | |
| 17 | 737-0120 | | Grease—High Temp. 450 F. (2 oz.) | |

*For faster service obtain standard nuts and bolts locally. If these items cannot be obtained locally, order by part number and size as shown on the parts list.

PARTS INFORMATION

POWER EQUIPMENT PARTS AND SERVICE

Parts and service for all MTD manufactured power equipment are available through the authorized service firms listed below. All orders should specify the model number of your unit, parts numbers, description of parts and the quantity of each part required.

| | | |
|--------------------------------|--------------------------|-------|
| ALABAMA | BIRMINGHAM | |
| Auto Electric & Carburetor Co. | 2625 4th Ave. S. | 35233 |
| ARKANSAS | NORTH LITTLE ROCK | |
| Sutton's Lawn Mower Shop | Rt. 4, Box 368 | 72117 |
| | FORT SMITH | |
| Mity Mite Motors, Inc. | 2515 Towson Ave. | 72901 |
| CALIFORNIA | SAN BERNARDINO | |
| Lawn Mower Supply Co. | 25608 E. Baseline | 92410 |
| | SAN FRANCISCO | |
| J.W. Jewett Co. | 981 Folsom St. | 94107 |
| | SACRAMENTO | |
| Luttig & Severson | 2030 28th St. | 95818 |
| COLORADO | DENVER | |
| South Denver Lawn Equip. | 527 West Evans | 80223 |
| CONNECTICUT | SUFFIELD | |
| The Jones & Ramsey Co. | 850 Thompsonville Rd. | 06078 |
| FLORIDA | JACKSONVILLE | |
| Radco Distributors | 2403 Market St. | 32206 |
| | CORAL GABLES | |
| Moz-All of Florida, Inc. | 365 Greco Ave. | 33146 |
| GEORGIA | EAST POINT | |
| East Point Cycle & Key | 2834 Church St. | 30344 |
| ILLINOIS | LYONS | |
| Keen Edge Co. | 8615 Ogden Ave. | 60534 |
| INDIANA | ELKHART | |
| Parts & Sales Inc. | 2101 Industrial Pkwy. | 46514 |
| | CORYDON | |
| Brown Equip. Dist., Inc. | 110 Beech St. | 47112 |
| IOWA | DUBUQUE | |
| Power Lawn & Garden Equip. | 2551 J.F. Kennedy | 52001 |
| KANSAS | WICHITA | |
| Hixon, Inc. | 3030 Mascot | 67204 |
| LOUISIANA | NEW ORLEANS | |
| Suhren Engine Co. | 8330 Earhart Blvd. | 70118 |
| MARYLAND | TAKOMA PARK | |
| Center Supply Co. | 6867 New Hampshire Ave. | 20012 |
| MASSACHUSETTS | SPRINGFIELD | |
| Morton B. Collins Co. | 300 Birnie Ave. | 01107 |
| MICHIGAN | MOUNT CLEMENS | |
| Power Equipment Dist. | 36463 South Gratiot | 48043 |
| | LANSING | |
| Lorenz Service Co. | 2500 S. Pennsylvania | 48900 |
| MINNESOTA | MINNETONKA | |
| Hance Distributing Inc. | 11212 Woyzata Blvd. | 55343 |
| MISSISSIPPI | BILOXI | |
| Biloxi Sales & Service, Inc. | 506 Caillavet St. | 39533 |
| MISSOURI | KANSAS CITY | |
| Automotive Equip. Service | 3117 Holmes St. | 64109 |
| | ST. LOUIS | |
| Henzler, Inc. | 2015 Lemay Ferry Rd. | 63125 |
| NEBRASKA | OMAHA | |
| R.P.W., Inc. | 7402 "L" St. | 68127 |

BRIGGS & STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing *Engines Gasoline*, Briggs & Stratton or Tecumseh Lauson

| | | |
|--------------------------------|-----------------------|-------|
| NEW YORK | CARTHAGE | |
| Gamble Dist., Inc. | West End Ave. | 13619 |
| | SYRACUSE | |
| Kimber's, Inc. | 115 N. Geddes St. | 13204 |
| | ROCHESTER | |
| Henry W. O'Neil & Associates | 410 N. Goodman St. | 14609 |
| NORTH CAROLINA | GREENSBORO | |
| Dixie Sales Company | 327 Battleground Ave. | 27402 |
| | GOLDSBORO | |
| Smith Hardware Co. | 515 N. George St. | 27530 |
| OHIO | WADSWORTH | |
| National Central | 687 Seville Rd. | 44281 |
| | CLEVELAND | |
| Bleckrie, Inc. | 7900 Lorain Ave. | 44102 |
| | CARROL | |
| Stebe's Mid-State Mower Supply | Box 366 | 43112 |
| | WILLARD | |
| Sunshine Wholesale Tire Outlet | Route 224 | 44890 |
| | MANSFIELD | |
| McClure Lawn & Garden Supply | 1114 Lexington Ave. | 44903 |
| OKLAHOMA | MUSKOGEE | |
| Victory Motors, Inc. | 605 S. Cherokee | 74401 |
| | ADA | |
| Ada Auto Supply | 301 E. 12th St. | 74820 |
| OREGON | PORTLAND | |
| Kenton Supply Co. | 8216 N. Denver Ave. | 97217 |
| PENNSYLVANIA | LANCASTER | |
| Raub Supply Co. | James & Mulberry Sts. | 17604 |
| | PITTSBURGH | |
| Bluemont Co. | 11125 Frankstown Rd. | 15235 |
| TENNESSEE | KNOXVILLE | |
| Master Repair Service | 2423 Broadway, N.E. | 37917 |
| | MEMPHIS | |
| Memphis Cycle & Supply Co. | 421 Monroe Ave. | 38103 |
| American Sales & Service, Inc. | 1922 Lynnbrook | 38117 |
| TEXAS | DALLAS | |
| Marr Brothers, Inc. | 423 E. Jefferson | 75203 |
| | HOUSTON | |
| Bullard Supply Co. | 2409 Commerce St. | 77003 |
| | SAN ANTONIO | |
| Catto & Putty, Inc. | P.O. Box 2408 | 78206 |
| | FORT WORTH | |
| Woodson Sales Corp. | 1702 N. Sylvania | 76111 |
| UTAH | SALT LAKE CITY | |
| A-1 Engine & Mower Co. | 437 E. 9th St. | 84111 |
| VERMONT | BURLINGTON | |
| Vermont Appliance Co. | 44 Lakeside Ave. | 05401 |
| VIRGINIA | RICHMOND | |
| RBI Corp. | 963 Myers St. | 23260 |
| WASHINGTON | SEATTLE | |
| Bailey's Rebuild, Inc. | 1325 E. Madison St. | 98102 |
| WEST VIRGINIA | CHARLESTON | |
| Young's, Inc. | 233 Virginia St., E. | 25301 |
| WISCONSIN | APPLETON | |
| Automotive Supply Co. | 123 S. Linwood Ave. | 54911 |

WARRANTY PARTS AND SERVICE POLICY

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customer's responsibility.

CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES

1. Replacement of Missing Parts on new equipment.
2. Replacement of Defective Parts within the warranty period.
3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

1. Model Number of unit involved.
2. Date unit was purchased or first put into service.
3. Date of failure.
4. Nature of failure.